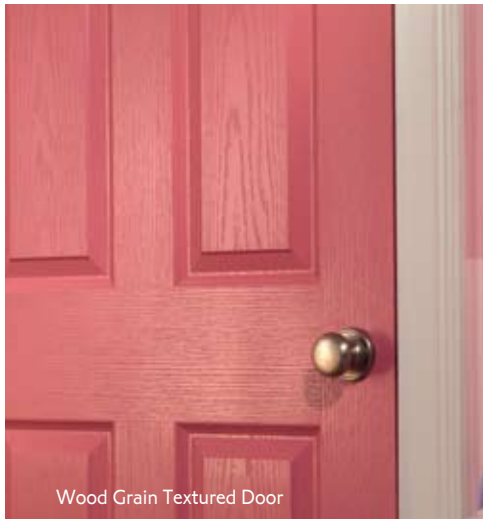


## Finishing Recommendations for CraftMaster® Doors

### Materials Needed:

- Oil-based or water-based paint or stain
- 3"- 4" nylon bristle brush
- 1" nylon bristle brush (for staining only)
- 100% cotton, lint-free wiping cloth
- Denatured alcohol or mineral spirits



Wood Grain Textured Door

### How to Paint CraftMaster Wood Grain Textured Doors

1. Choose a high quality gloss or semi-gloss paint. This will offer better performance and easier application; it will also best highlight the wood grain texture on the door.
2. When buying paint, select paint to finish an interior door. Also, note the properties you most desire: low odor, excellent washability, easy clean-up and smoothness.
3. Lightly sand the entire surface with fine grit sandpaper to remove minor surface imperfections.
4. Make sure the door is clean and dry. Moisten a lint-free cloth with denatured alcohol or mineral spirits. Wipe the door thoroughly to remove all dust.
5. Paint the door edges and touch-prime any minor surface scratches.
6. When touch-up is fully dry, apply two coats of high-quality paint. Follow the paint manufacturer's recommendations for finishing.
7. Be sure to finish top and bottom edges.



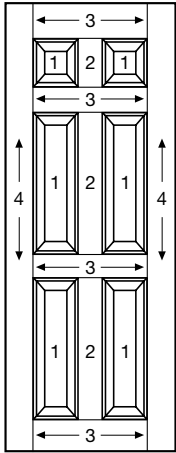
Smooth Door

### How to Paint CraftMaster Smooth Doors

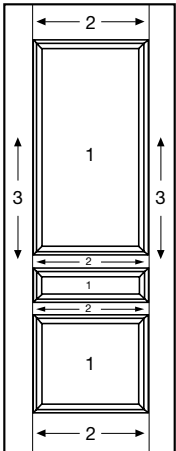
Use a paint of desired gloss level. Follow steps 1, 2, 3 and 4 noted above. Instead of step 5, apply at least three coats of topcoat with a sprayer; sanding between each coat.

Of course, you're not restricted to one color. Consider contrasting the panels with the rest of the door; making the mouldings darker; or affixing decals on the panels for a child's room. Special effects, such as layering, translucence and texturing allow colors to become more complex as lighting and reflection change them. Your options are limited only by your imagination, so express yourself and turn your doors into décor.

# Finishing Recommendations for CraftMaster® Doors



Colonist®



Clermont®

## How to Stain CraftMaster Wood Grain Textured Doors

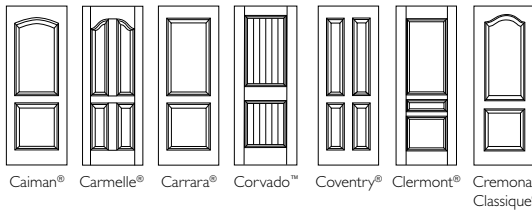
Because staining CraftMaster doors by hand is more like 'antiquing' than typical staining, we recommend that they be stained by a professional. This is not a project for beginners. Results are dependent on the type of stain used, application technique, individual preference, experience, and humidity conditions.

For those who wish to stain CraftMaster doors, the following instructions may be helpful. Always test your stain on a small section of the door first, or call 800-405-2233 to request a hand sample for test purposes.

1. For easier staining, prime the door with a tan primer. This will yield better results when trying to achieve a darker, more even wood-tone finish. Purchase a water-based primer.
2. Consult your local finishing supplier for the best stain to use, based on your experience and the desired look. Typically, opaque, solid-body or pigmented solid color stains that are oil-based liquid, oil-based gel, or water-based liquid work best. Transparent or semi-transparent stains do not provide adequate color coverage and should not be used.
3. Lightly sand the entire surface with fine grit sandpaper to remove minor surface imperfections.
4. Make sure the door is clean and dry. Moisten a lint-free cloth with denatured alcohol or mineral spirits. Wipe the door thoroughly to remove all dust.
5. Follow the stain manufacturer's application instructions. Start with the door panels, then cover the horizontal rails, then cover the vertical stiles. Use the diagrams at left as a reference. Numbers 1-4 indicate the order to use when applying the stain.
6. Remove any excess stain from the corners of the panel areas by feathering with a 1" dry brush.
7. When wiping the stiles and rails, use long strokes to prevent stain from pooling where the horizontal rails and vertical stiles meet.
8. Allow the door to dry completely for 24 hours. Follow the stain manufacturer's recommendations for a clear, protective topcoat.

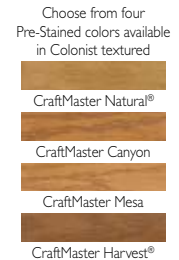
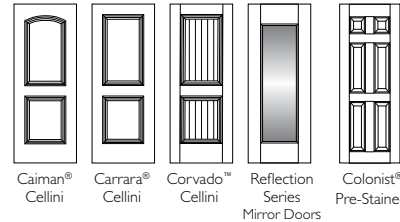
*Note: CraftMaster smooth surface doors cannot be stained.*

## THE CRAFTMASTER LINE OF DOOR DESIGNS



• Colonist, Carmelle, and Classique are also available in Pre-Finished White.

### SPECIALTY DOORS



Look for the "C" for an authentic CraftMaster Door

### Choose CraftMaster

**ENHANCE INTERIORS.** Use doors as an integral part of interior design. Add style, elegance and decorating consistency to your projects.

**HASSLE-FREE PERFORMANCE.** No cracking or panel separation due to seasonal humidity changes means no repainting or replacing.

**ENVIRONMENTALLY RESPONSIBLE.** No old growth timber is harvested for the manufacture of CraftMaster doors. Instead, by-products from sawmill operations are used to convert waste into doors of true beauty.

**SUPERIOR VALUE.** Compelling design and customization opportunity at a significant value versus solid wood or flush doors.

**Contact Us** 1.800.405.2233 [craftmasterdoors.com](http://craftmasterdoors.com)